



Becker Acroma

## Technical Data Sheet

## DH5360-00xx Matador Tint Base Clear

This is a post catalyzed, acid cured enamel tint base. This product is intended to be used as a tint base for deep colours in Matador. You can intermix any amount of Matador White and Matador Tint Base Clear. The resulting mix should be catalyzed at the level of 12 % by volume. This product has very low HAPs content.

### Product Data: \_\_\_\_\_

<b>Gloss:</b> Various	<b>Binders:</b> Alkyd, Amino
<b>Solvents:</b> Alcohols, Aromatics	<b>VOC:</b> 337 g/l
<b>Solids by Wt.:</b> 68% (Theoretical)	<b>Fire risk class:</b> Flammable
<b>Spec. Gravity:</b> 1.05	<b>Frost Sensitive:</b> No
<b>Viscosity:</b> 135-165 sec DIN 4	<b>Working Temp.:</b> >18° C, substrate, coating and air
<b>Shelf Life:</b> 1 year (at 15-25° C). Stir well before use.	

### Mixing/Application: \_\_\_\_\_

Method	Hardener	Amount (Parts by Vol.)	Thinner	Viscosity (sec. DIN 4)	Application Amount (g/m <sup>2</sup> )	Pot Life (23° C)
Spray	309/2750	12%	Th. 219	20-22	110-130	1 day

The substrate should be well prepared prior to painting.  
Sand the first coat (within 8 hours of topcoating) in order to eliminate grain raising, if any, and improve adhesion of the subsequent coat.

### Drying/Curing: \_\_\_\_\_

Method	Drying Temp.	Drying Time (@ 60 % RH)
Air Drying	20 C	5-6 hours, stackable
Forced Drying		

Stack only when the surface temperature is below 35 C.

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For your safety:

Remember to read M.S.D.S.  
Produce samples first!  
Remember to stir the container!

Becker Acroma has very high quality coating systems which demand experienced and extremely careful application.

Contact your Becker Acroma Technical Service Representative if you have any questions.

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Points worth noting:

A perfect result depends on a number of factors: the nature of the substrate, the technical and physical possibilities, as well as the user's application technique.

Our suggestions are therefore merely recommendations and not binding. All deliveries are governed by the latest edition of the Becker Acroma Condition of Sales.