



Technical Data Sheet

DM5315-00xx

Uniclear SP

Post catalysed acid cure coating with fast curing and excellent light stability. Suitable for use self sealing over all shades of stains, even pastels and whites. Does not contain any ketones, methanol, or DOP or DBP plasticizers. Has a low formaldehyde content and emission. Contains UV absorbers. HAPs compliant.

Product Data:

Gloss:	Various	Binders:	Alkyd, Amino, Vinyl
Solvents:	Esters, Alcohols, Aromatics	VOC:	596 g/l
Solids by Wt.: 38% (Theoretical)		Fire risk class:	Flammable
Spec. Gravity: 0.97		Frost Sensitive:	No
Viscosity: 18-23 sec DIN 4		Working Temp.:	>18° C, substrate, coating and air
Shelf Life: 1year (at 15-25° C). Stir well before use.			

Mixing/Application:

Method	Hardener	Amount (Parts by Vol.)	Thinner	Viscosity (sec. DIN 4)	Application Amount (g/m ²)	Pot Life (23° C)
Spray	309/2750	10%	309/219	15-20	70-100	1 day

The substrate should be well prepared prior to painting.

Sand the first coat (within 8 hours of topcoating) in order to eliminate grain raising, if any, and improve adhesion of the subsequent coat.

Drying/Curing:

Method	Drying Temp.	Drying Time (@ 60 % RH)
Air Drying	20 C	1 hour sandable, 4-5 hours stackable

Forced Drying

Stack only when the surface temperature is below 35 C.

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For your safety:

Remember to read M.S.D.S.
Produce samples first!
Remember to stir the container!

Becker Acroma has very high quality coating systems which demand experienced and extremely careful application.

Contact your Becker Acroma Technical Service Representative if you have any questions.

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Points worth noting:

A perfect result depends on a number of factors: the nature of the substrate, the technical and physical possibilities, as well as the user's application technique.

Our suggestions are therefore merely recommendations and not binding. All deliveries are governed by the latest edition of the Becker Acroma Condition of Sales.