



Becker Acroma



Technical Data Sheet

ND52002

White Precat Primer Filler

Precatalysed white primer for MDF and other woods. Has fast drying properties and excellent sanding characteristics. Should be topcoated with Becker Acroma Satin White Precat Lacquer.

Product Data: _____

Gloss:	n/a	Binders:	Nitrocellulose, Alkyd-Amino
Solvents:	Alcohols, Esters, Ketones, Aromatics	VOC:	523 g/l
Solids by Wt.:	39 %	Fire risk class:	Flammable
(Theoretical)		Frost Sensitive:	No
Spec. Gravity:	1.04	Working Temp.:	>18° C, substrate, coating and air
Viscosity:	50-60 DIN 4 at 23° C		
Shelf Life:	6 months (at 15-25° C). Stir well before use.		

Mixing/Application: _____

Method	Hardener	Amount (Parts by Vol.)	Thinner	Viscosity (sec. DIN 4)	Application Amount (g/m ²)	Pot Life (23° C)
Spray	n/a	n/a	OC 140	20-25	75-120	6 months

For optimum performance, sand the first coat in order to eliminate grain raising, if any, and to improve the adhesion of the subsequent coat.

Drying/Curing: _____

Method	Drying Temp.	Drying Time (@ 60 % RH)
Air Drying	20 C	20-30 minutes, sandable
Forced Drying		

Upon drying, coated surfaces may be stacked only when the surface temperature is below 35C.

2001/10/nd52002

For your safety:

Remember to read M.S.D.S.
Produce samples first!
Remember to stir the container!

Becker Acroma has very high quality coating systems which demand experienced and extremely careful application.

Contact your Becker Acroma Technical Service Representative if you have any questions.

CALGARY NORTH
 Phone: (403) 295-9676
 Fax: (403) 295-2260
 Email odn@bellare.com

EDMONTON NORTH
 Phone: (780) 471-6160
 Fax: (780) 471-4828
 Email ode@bellare.com

CALGARY SOUTH
 Phone: (403) 640-0260
 Fax: (403) 640-0410
 Email ods@bellare.com

Points worth noting:

A perfect result depends on a number of factors: the nature of the substrate, the technical and physical possibilities, as well as the user's application technique.

Our suggestions are therefore merely recommendations and not binding. All deliveries are governed by the latest edition of the Becker Acroma Condition of Sales.